

SPEED-LOK TS AND TR DISCS



VERTICAL SHAFT GRINDER

The tool-free, twist-on and off fastening systems make fast work of disc changes to maximize productivity by minimizing downtime.

Typical Applications

Fiber Discs

- Weld grinding and blending
- Heavy metal removal
- Light deburring and finishing

Cloth Discs

- Light to medium pressure grinding
- Blending, leveling and finishing applications
- For use on contours or flat surfaces



Norton Speed-Lok TS and TR Discs

FEATURES

- Speed-Lok fastener
- Twist on and twist off in 2-1/2 turns
- 1" – 4" TS discs – all-metal fasteners
- 1-1/2" – 4" TR discs – rubber threaded hubs

BENEFITS

- Quick, tool-free disc changes allow for more grinding time
- Disc locks securely to back-up pad, but is easily removed
- Mount to the Norton Speed-Lok TS or Standard Abrasive's® Quick Change back-up pads
- Mount to Norton TR or 3M Roloc® back-up pads

BEST Norton SG Blaze R980 Cloth and F980 Fiber Discs – Greatest productivity

FEATURES

- Next generation, SG ceramic grain
- Improved resin bond system and durable backing
- Self-lubricating, supersize treatment
- F980 fiber discs
- R980 cloth discs

BENEFITS

- Coolest cut; significantly faster cut rates
- Lowest total grinding costs
- Greater durability and longest life on tough applications and stainless steel
- Edge-fray resistance; excellent grain and body retention; consistent grinding throughout disc's life
- Cooler cutting; improved part finish and integrity
- Heaviest fiber backing
- Polyester Y-wt backing
- 3-ply laminate discs (yellow backing) is more aggressive; ideal when durability and long life are required
- 1-ply laminate discs (black backing) is more conformable; very flexible



new!
expanded offering!

BETTER NorZon Plus R821 Cloth Discs – For grinding and deburring stainless steel

FEATURES

- Self-sharpening, zirconia alumina abrasive
- Heavy Y-wt backing, two-ply construction

BENEFITS

- Cooler cut, longer life
- Extended durability
- Reduced edge-wear



GOOD Metalite R228 Cloth Discs – Metalworking, versatile

FEATURES

- Premium aluminum oxide abrasive
- Heavy-weight cloth construction
- X-wt cotton backing

BENEFITS

- Long life
- Excellent durability
- Ideal for aggressive stock removal applications
- Resistant to heat



SPEED-LOK TS AND TR DISCS



VERTICAL SHAFT GRINDER

SPEED-LOK TS AND TR DISCS

Speed-Lok TS Cloth Discs



expanded offering!

BEST
SG BLAZE R980

expanded offering!

BEST
SG BLAZE R980

BETTER
NORZON+ R821

GOOD
METALITE R228

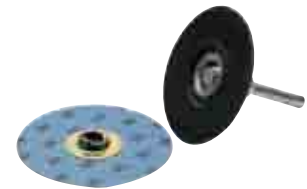
SIZE	GRIT	MIN./STD. PKG.	3-PLY UPC NO.	1-PLY UPC NO.	UPC NO.	UPC NO.
1	36	100/100				66261138098
	50				66261138609	66261138095
	60				66261138608	66261138090
	80				66261138607	66261138085
	100					66261138080
	120					
1-1/2	24	100/100			66261138625	66261138135
	36		66261162307	63642595401	66261138624	66261138130
	40					66261138125
	50		66261162309	63642595446	66261138622	66261138120
	60		66261162311	63642595447	66261138621	66261138115
	80		66261162313	63642595450	66261138620	66261138110
	100					66261138105
	120		66261043379	66261043416		66261138099
	180					66261144113
	320					
2	24	25/25*			66261138638	66261138171
	36		66261162317	63642595452	66261138637	66261138170
	40					66261138165
	50		66261162319	63642595456	66261138635	66261138160
	60		66261162321	63642595458	66261138634	66261138155
	80		66261162323	63642595459	66261138633	66261138150
	100		66261043382	66261043418		66261138145
	120		66261043384	66261043420		66261138140
	150					66261138139
	180					66261138138
	240					66261138137
	320					66261137346
3	24	25/25•			66261138665	66261138206
	36		66261162327	63642595460	66261138664	66261138205
	40					66261138200
	50		66261162329	63642595462	66261138662	66261138195
	60		66261162331	63642595463	66261138661	66261138190
	80		66261162333	63642595464	66261138660	66261138185
	100		66261043389	66261043422		66261138180
	120		66261043391	66261043424		66261138175
	150					66261137347
	240					66261138173
320				66261138172		
4	36	25/25			66261138683	
	50				66261138681	
	60				66261137343	
	80				66261138679	

* PACKAGING: 2" METALITE R228 100/100

• PACKAGING: 3" METALITE R228 50/50



Speed-Lok TS Back-up Pads



DESCRIPTION	MAX. RPM	STD. PKG.	UPC NO.
-------------	----------	-----------	---------

SPEED-LOK TS BACK-UP PADS

1" Medium	40,000	10	63642543185
1-1/2" Medium	25,000	10	63642543200
2" Hard	30,000	10	63642543205
2" Medium	25,000	10	63642543210
3" Hard	20,000	10	63642543220
3" Medium	20,000	10	63642543225
4" Medium	12,000	10	63642543232

SPEED-LOK TS AND TR DISCS



VERTICAL SHAFT GRINDER

Speed-Lok TR Cloth Discs



SIZE	GRIT	MIN./ STD. PKG.	BEST SG BLAZE R980	BEST SG BLAZE R980	BETTER NORZON+ R821	GOOD METALITE R228	
			3-PLY UPC NO.	1-PLY UPC NO.	UPC NO.	UPC NO.	
1-1/2	36	100/100	66261162308	63642595465	66261121041	66261121009	
	50		66261162310	63642595467			
	60		66261162312	63642595468	66261121043	66261121012	
	80		66261162314	63642595469	66261121044	66261121013	
	100					66261121014	66261121015
	120		66261043380	66261043417			
2	24	25/25*			66261138672	66261121018	
	36		66261162318	63642595470	66261138671	66261121019	
	40					66261121020	
	50		66261162320	63642595472	66261138670	66261121021	
	60		66261162322	63642595476	66261121048	66261121022	
	80		66261162324	63642595478	66261121049	66261121023	
	100		66261043383	66261043419		66261121024	
	120		66261043386	66261043421		66261121025	
	150					66261121026	
	180					66261121027	
	240					66261121028	
	3		24	25/25*			66261138675
36		66261162328	63642595479		66261138674	66261121030	
40						66261121031	
50		66261162330	63642595480		66261138673	66261121032	
60		66261162332	63642895481		66261121053	66261121033	
80		66261162334	63642595493		66261121054	66261121034	
100		66261043390	66261043423			66261121035	
120		66261043392	66261043425			66261121036	
150						66261121037	
240						66261121038	

* PACKAGING: 2" METALITE R228 100/100; • PACKAGING: 3" METALITE R228 50/50

Speed-Lok TR Fiber Discs

new! BEST
SG BLAZE F980

SIZE	GRIT	MIN./ STD. PKG.	SPEED-LOK TR UPC #
2	36	25/25	66261058704
	50	25/25	66261058705
	60	25/25	66261058706
	80	25/25	66261058707
3	36	25/25	66261058708
	50	25/25	66261058709
	60	25/25	66261058711
	80	25/25	66261058712

Refer to the "Fiber and AVOS Discs" section for additional Speed-Lok fiber discs.

Speed-Lok TR Back-up Pads



DESCRIPTION	MAX. RPM	STD. PKG.	UPC NO.
SPEED-LOK TR BACK-UP PADS			
1-1/2" Medium	30,000	10	66261047580
2" Medium	25,000	10	66261055103
3" Hard	20,000	10	63642504900
3" Medium	20,000	10	66261055105
4" Medium	12,000	10	66261047581